

## Claims

1. An image formation and control method, comprising  
a performance priority mode for normally reproducing data to be  
printed and  
a safety priority mode capable of carrying out the required  
reproduction more reliably than in the performance priority mode,  
wherein the performance priority mode or the safety priority mode is  
selectable.
- 10 2. An image formation and control method, comprising  
a performance priority mode for normally reproducing data to be  
printed and  
a safety priority mode capable of carrying out the required  
reproduction more reliably than in the performance priority mode,  
wherein when the number of reproductions of the data to be printed is  
limited, the performance priority mode is changed into the safety priority  
mode.
- 20 3. An image formation and control method, comprising  
a performance priority mode for normally reproducing data to be  
printed and  
a safety priority mode capable of carrying out the required  
reproduction more reliably than in the performance priority mode,  
wherein either the performance priority mode or the safety priority  
mode is selected based on printing management information added  
corresponding to the data to be printed.
4. An image formation and control method, comprising  
30 a performance priority mode for normally reproducing data to be  
printed and  
a safety priority mode capable of carrying out the required  
reproduction more reliably than in the performance priority mode,  
wherein when the number of reproductions of the data to be printed is  
35 limited, the performance priority mode is changed into the safety priority  
mode based on the printing management information added corresponding to  
the data to be printed.

5. An image formation and control method, comprising  
a performance priority mode for normally reproducing data to be  
printed, and  
5 a safety priority mode capable of carrying out the required  
reproduction more reliably than in the performance priority mode, the method  
comprising:  
changing the performance priority mode into the safety priority mode  
when the number of reproductions of the data to be printed is limited;  
10 managing the number of printing of the data to be printed as a  
printing history; and  
controlling the printing of the data to be printed based on the number  
of reproductions of the data to be printed and the managed printing history.

15 6. The image formation and control method according to claim 5,  
wherein the method comprises: detecting the ejection of recording media on  
which the data printing is carried out; receiving a printing end information for  
reducing the number of reproductions of the data to be printed one by one in  
response to the detection of the ejection of the recording media; and updating  
20 the printing history based on the printing end information.

7. The image formation and control method according to claim 1,  
wherein when the mode is changed into the safety priority mode capable of  
carrying out the reproduction more reliably than in the performance priority  
25 mode, a second condition is set in which a feed control accuracy of the  
recording media is higher than in a first condition in which the performance  
priority mode is set.

8. The image formation and control method according to claim 7,  
30 wherein printing management information indicating whether the number of  
reproductions is limited is added to the data to be printed and when it is  
determined that the number of reproductions is limited with reference to the  
information, the condition is changed into the second condition for setting the  
safety priority mode in which the feed control accuracy of the recording  
35 medium is higher than in the first condition in which the performance priority  
mode is set.

9. The image formation and control method according to claim 7, wherein the first and the second conditions respectively comprise first and second time intervals for detecting the feed state of the recording media, and the second time interval is shorter than the first time interval.

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10. The image formation and control method according to claim 7, wherein the first and the second conditions respectively comprise first and second feed intervals between the recording media, and the second feed interval is longer than the first feed interval.

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11. The image formation and control method according to claim 7, wherein the first and the second conditions respectively comprise a first time margin and a second time margin in detecting feed errors of the recording media, and the second time margin is shorter than the first time margin.

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12. The image formation and control method according to claim 1, wherein when the mode is changed into the safety priority mode capable of carrying out the reproduction more reliably than in the performance priority mode, the limit value of the remaining amount of a marking agent used for data printing onto recording media is changed from a first set value to a second set value that is larger than the first set value and when it is determined that the detected remaining amount is not more than the second set value, as a result of detecting the remaining amount of the marking agent, the execution of the data printing is controlled to be disabled.

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13. The image formation and control method according to claim 3, wherein the printing management information comprises information indicating whether the number of reproductions of the data to be printed is limited and when it is determined that the number of reproductions is limited with reference to the information, the limit value of a remaining amount of a marking agent used for data printing onto recording media is changed from a first set value to a second set value that is larger than the first set value, and when it is determined that the detected remaining amount is not more than the second set value, as a result of detecting the remaining amount of the marking agent, the execution of the data printing is controlled to be disabled.

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14. An image formation and control method, comprising controlling the

execution of the data printing to be disabled when it is determined that the detected remaining amount of the recording media is not more than a predetermined limit value, as a result of detecting the remaining amount of recording media for data printing.

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15. The image formation and control method according to claim 14, wherein when the number of reproductions of the data to be printed is limited, the execution of the data printing is controlled to be disabled based on the detected remaining amount of the recording media on which the data printing 10 is carried out.

16. The image formation and control method according to claim 1, wherein when the mode is changed into the safety priority mode capable of carrying out the reproduction more reliably than in the performance priority 15 mode, the limit value of a remaining amount of recording media on which data are printed is changed from a first set value to a second set value that is larger than the first set value and when it is determined that the detected remaining amount is not more than the second set value, as a result of detecting the remaining amount of the recording media, the execution of the data printing 20 is controlled to be disabled.

17. The image formation and control method according to claim 3, wherein the printing management information comprises information indicating whether the number of reproductions of the data to be printed is 25 limited and when it is determined that the number of reproductions is limited with reference to the information, the limit value of a remaining amount of recording media on which data are printed is changed from a first set value to a second set value that is larger than the first set value and when it is determined that the detected remaining amount is not more than the second 30 set value, as a result of detecting the remaining amount of the recording media, the execution of the data printing is controlled to be disabled.

18. The image formation and control method according to claim 1, wherein when the mode is changed into the safety priority mode capable of carrying out the reproduction more reliably than in the performance priority 35 mode and the data-processing is required for printing, the method allows a user to check whether the data printing is carried out.

19. An image formation and control method, comprising allowing a user to determine whether the data printing is carried out when the number of reproductions of the data to be printed has limitations and the data-processing is required for printing.

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20. The image formation and control method according to claim 3, wherein the printing management information comprises information indicating whether the number of reproductions of the data to be printed is limited and when it is determined that the number of reproductions is limited with reference to the information and the data-processing is required for printing, the method allows a user to check whether the data printing is carried out.

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21. The image formation and control method according to claim 1, wherein when the mode is changed into the safety priority mode capable of carrying out the reproduction more reliably than in the performance priority mode and the data-processing is required for printing, the execution of the data printing is controlled to be disabled.

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22. An image formation and control method, comprising controlling the execution of the data printing to be disabled when the number of reproductions of the data to be printed is limited and the data-processing is required for printing.

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23. The image formation and control method according to claim 3, wherein the printing management information comprises information indicating whether the number of reproductions of the data to be printed is limited and when it is determined that the number of reproductions is limited with reference to the information and the data-processing is required for printing, the execution of the data printing is controlled to be disabled.

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24. The image formation and control method according to claim 19, wherein the criterion by which to determine whether the data-processing is required for printing is whether the data printing requires the resolution conversion.

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25. The image formation and control method according to claim 19, wherein the criterion by which to determine whether the data-processing is required for printing is whether the data printing requires the color/black-and-white conversion.

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26. An image formation and control method, comprising carrying out the data printing with the image quality deteriorated when the number of reproductions of data to be printed is limited and the remaining number of reproductions becomes zero by repeating the reproduction of the data.

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27. The image formation and control method according to claim 5, wherein when the remaining number of reproductions in the printing history becomes zero, the condition is changed into the third condition for setting the third mode in which the data printing is carried out with the image quality deteriorated.

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28. The image formation and control method according to claim 27, wherein the third condition comprises a setting for processing to deteriorate the image of the data to be printed.

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29. The image formation and control method according to claim 27, wherein the third condition comprises a setting for processing to deteriorate the image of the read-out data without deteriorating the data so as to be printed.

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30. An image formation and control method, comprising disabling the execution of the data printing when the number of reproductions of the data to be printed is limited and the remaining number of reproductions becomes zero by repeating the reproduction of the data.

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31. The image formation and control method according to claim 5, wherein when the remaining number of reproduction in the printing history becomes zero, the execution of the data printing is disabled.

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32. An image formation apparatus using the image formation and control method according to claim 1.

33. A storage medium, to which the first image formation and control method according to claim 1 is applied and in which the data to be printed are stored.

5 34. A storage medium, to which the first image formation and control method according to claim 3 is applied and in which the data to be printed are stored.

10 35. The storage medium according to claim 33, wherein the storage medium is a portable storage medium.

36. The storage medium according to claim 34, wherein the storage medium is a portable storage medium.